

Toast with Drink of Tochigi!!



Tochigi Prefecture promotes “Toasting with Tochigi Local Drink”.

“The Ordinance to Promote Toasting with Tochigi Local Drink” came into force on January 1, 2014 in Tochigi Prefecture. “Tochigi Local Drink” mean alcohol beverages made with raw materials procured in Tochigi such as traditional local product Japanese sake, shochu, beer and wine. Following the enforcement of this ordinance, the prefectural government and local people involved in alcohol business are working together to promote toasting with “Tochigi Local Drink” and they have a wider circle of supporters across Tochigi.

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■ Legal drinking age is 20 in Japan. ■ Don't drink and drive. ■ Respect the preference and will of others when toasting.



MADE IN
Tochigi DRINK

酒

Best 54 Alcohol
Beverage Manufacturers
in Tochigi

MADE IN
Tochigi
DRINK
酒

Best 54 Alcohol
Beverage Manufacturers
in Tochigi

Tochigi Prefecture which is blessed with clean spring water from beautiful mountains and quality agricultural produce such as rice and barley grown in the fertile land becomes the place to enjoy Japanese sake, shochu, beer and wine from over 50 local producers. Passionate artisans committed to producing good drink work hard every day making use of their own strengths. Alcohol beverages produced in Tochigi are domestically and internationally awarded in a number of fairs, and their quality has been highly reputed. Enjoy world-class Tochigi-made drink!



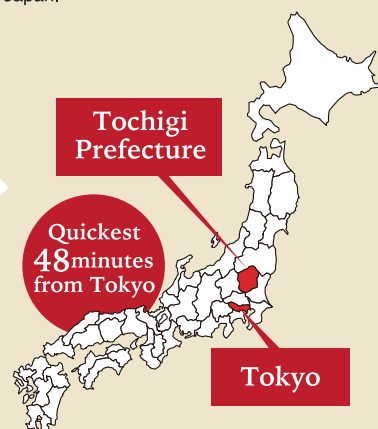
Clear water
nurtured by
nature

Tochigi Prefecture is surrounded by beautiful mountains such as Nikko Mountains and Nasu Mountains and has many rivers which sources are in these mountains such as the Kinugawa River, the Nakagawa River and the Watarase River. There are a number of awarded springs such as Shojinzawa Spring selected to the Japan's 100 Remarkable Waters and Izuruhara Benteike Spring in Tochigi. So, the prefecture enjoys quality water which is essential for alcohol drink production.



About Tochigi Prefecture

Tochigi is located near the capital of Japan, Tokyo. It takes only 48 minutes from Tokyo to its prefectural capital, Utsunomiya by the Shinkansen bullet train. There are also globally-recognized tourist attractions such as a World Heritage Site, "the Shrines and Temples of Nikko" and "the Ashikaga Flower Park" which was selected as one of the 10 International Dream Destinations by CNN. Tochigi is also famous as a place rich in quality agricultural produce making use of its abundant gifts from nature and the largest producer of strawberries in Japan.



Charms of Tochigi, Place to Enjoy Drink

People

"Shimotsuke Toji Master Brewer" supporting Japanese sake brewing

Toji master brewer is the general manager responsible for the entire Japanese sake brewing at the sake brewery (Kuramoto). Shimotsuke Toji Master Brewer is the Tochigi Sake Brewery Association-certified unique qualification which system was established in 2006 with an aim to nurture the next generation of brewing specialists. Many young people in their 30s and 40s are qualified as a Shimotsuke Toji Master Brewer today.

Rice

Tochigi original sake rice "Yumesasara"

"Yumesasara" is a sake rice variety which development was started by Tochigi Prefecture on demand from local sake brewers and took 13 years to its completion in 2017. This variety is suitable for brewing Daiginjo sake since the core called "Shinpaku" is distinct and less likely to be broken during the rice polishing process.



Nijo Barley (for beer), one of the prefecture's chief agricultural product

Tochigi Prefecture is one of the Japan's largest producers of Nijo Barley which is used for beer brewing. While Nijo Barley is used in major beer breweries in Japan, it supports local craft beer makers with their quality local beer brewing.



Sake Set

Traditionally crafted sake sets enhancing the taste of sake

Japanese potteries are globally famous. Tochigi Prefecture has three potteries; the Mashiko ware, which is designated as a traditional craft in Japan, the Koisago ware and the Mikamo ware. Sake served with beautiful and inviting sets tastes exceptional.



The Mashiko ware

The potteries made with soil of Mashiko Town and its original glaze (Yuyaku) in the traditional techniques such as Kakenagashi, splash decoration look beautifully dynamic and have a human touch.



The Koisago ware

The Koisago ware uses porcelain clay from Koizago Area of Nakagawa Town. Golden yellow gold crystal and pinkish cinnabar make the simple potteries look elegant.



The Mikamo ware

The rustic warm color potteries are made with iron-rich soil from the bottom of Mt. Mikamo located between Tochigi City and Sano City.

Tochigi Travel Information

Official Tourism and Travel Website of Tochigi Prefecture

「Tochigi Tabinet」

Operated by:
Tochigi Prefecture Tourism
& Local Products Association
(Public Interest Incorporated Association)



The Nikko Toshogu, World Heritage Site



The Ashikaga Flower Park



Tochiotome Strawberry, product of Tochigi

List of Alcohol Beverage Manufactures in Tochigi

(Japanese Sake, Shochu, etc.)

01 **Japanese Sake**

Inoue Seikichi Co., Ltd.

1901-1 Shirasawa-cho, Utsunomiya City, Tochigi 329-1102, Japan
【TEL】+81-28-673-2350
【Web】<http://sawahime.co.jp>

All our sake products are brewed with rice grown in Tochigi on a concept, "Real Local Sake Declaration." We are a brewery awarded the IWC2010 Champion Sake, best prize by the International Wine Challenge.



Sawahime



02 **Japanese Sake**

Utsunomiya Shuzo Co., Ltd.

248 Yanagida-machi, Utsunomiya City, Tochigi 321-0902, Japan
【TEL】+81-28-661-0880
【Web】<http://www.shikisakura.co.jp>

Awarded the Gold of IWC Daiginjo Section, Shiki-sakura brewed with subsoil water from the Kinugawa River tastes smooth, crisp and a little sweet with fragrant aroma.



Shiki-sakura



03 **Japanese Sake**

Toraya Honten Co., Ltd.

4-12 Hon-cho, Utsunomiya City, Tochigi 320-0033, Japan
【TEL】+81-28-622-8223
【Web】<https://toratora.co.jp>

We brew innovative Japanese sake on a concept, "Challenge & Change". Toraya Honten was awarded 9 medals in domestic and international Japanese sake fairs this year.



Kiku



04 **Japanese Sake**

Mae Nikko Brewery/ Kobayashi Jozo

393-1 Kamikasuo, Kanuma City, Tochigi 322-0423, Japan
【TEL】+81-289-62-3072
【Web】<https://smallforest.co.jp>

Our concept is: "Sake making is entertainment." As a made-to-order sake brewery, we offer a hands-on experience where you can enjoy the fun of brewing your desired sake.



Kanuma Musume



05 **Japanese Sake/Liqueur**

Iinumameijyou Co., Ltd.

850 Moto, Nishikata-machi, Tochigi City, Tochigi 322-0604, Japan
【TEL】+81-282-92-2005
【Web】<http://www.cc9.ne.jp/suginamiki>

Established in 1811, we brew our sake with subsoil water from the Daiya River in a westward direction from the center of Tochigi. We try to achieve sake brewing which can directly bring our brewery workers' toughness and tenderness into the taste of sake.



Sugata



06 **Japanese Sake**

Ohira Shuzo Co., Ltd.

747 Shimominagawa, Ohira-machi, Tochigi City, Tochigi 329-4406, Japan
【TEL】+81-282-43-2099

We are a brewery located in the bottom of Mt. Ohira known as "Riku no Matsushima (place like famous Matsushima without sea)" and a popular destination to appreciate cherry blossoms and hydraggea. We continue brewing quality Japanese sake since the establishment. Please have a taste.



Kokuryu

07 **Japanese Sake**

Sagara Shuzo Co., Ltd.

3624 Shizuka, Iwafune-machi, Tochigi City, Tochigi 329-4307, Japan
【TEL】+81-282-55-2013
【Web】<https://asahisakae.jimdo.com>

Founded in 1831, we appreciate the local climate and people and have been committed to sake brewing with the abundant gifts from nature of Iwafune and our affections for over 180 years.



Asahisakae



08 **Japanese Sake**

Hokkan Shuzo Co., Ltd.

480 Tamura-machi, Tochigi City, Tochigi 328-0004, Japan
【TEL】+81-282-27-9570
【Web】<http://www.hokkansyuzou.co.jp>

We are committed to pursuing quality Japanese sake with reliable and stable taste brewed in the ideal environment ensured by the up to date technology while keeping our history and tradition. Our sake is awarded the gold prize by the New Annual Japan Sake Awards a number of times.



Hokkan



09 **Japanese Sake**

Daiichi Shuzo Co., Ltd.

488 Tajima-cho, Sano City, Tochigi 327-0031, Japan
【TEL】+81-283-22-0001
【Web】<https://www.sakekaika.co.jp/en>

Founded in 1673, we are the oldest brewery in Tochigi and have been engaged in farming since the establishment. Our small and masterful sake brewing by a group of skillful specialists produces sake with refined taste, and our sake is highly regarded as one of the Three Best Sakes in the Kanto Region.



Kaika



10 **Japanese Sake**

Yoshii Shuzo

2445 Kanayashimo-cho, Sano City, Tochigi 327-0025, Japan
【TEL】+81-283-22-0300

Enjoy thoroughly our delicious sake "Hatsuebisu Fukugakuru" making you happy in our Doma space built in the Meiji Period while talking about a happy life together. Foreign visitors are also welcome.



Hatsuebisu

11 **Japanese Sake/Shochu**

Katayama Shuzo Co., Ltd.

146-2 Segawa, Nikko City, Tochigi 321-1263, Japan
【TEL】+81-288-21-0039
【Web】<http://www.kashiwazakari.com>

We have carefully brewed our sake using delicious water of Nikko in the traditional Sase style Fune pressing method. Katayama Shuzo was awarded the gold prize of the 2017 Annual Japan Sake Awards. You are always welcome to visit our brewery.



Kashiwazakari



12 **Japanese Sake/Shochu**

Watanabe Sahei Shoten Co., Ltd.

450 Imaichi, Nikko City, Tochigi 321-1261, Japan
【TEL】+81-288-21-0007
【Web】<http://www.watanabesahei.co.jp>

We consider Junmai-shu is the local sake and carefully brew sake to pair perfectly with meals. We also focus on our brewery tour. Our owner guides visitors both in Japanese and English.



Seikai



13 **Japanese Sake/Shochu/Liqueur, etc.**

Kobayashi Syuzo Co., Ltd.

743-1 Soshima, Oyama City, Tochigi 323-0061, Japan
【TEL】+81-285-37-0005
【Web】<https://www.instagram.com/hououbiden>

Founded in 1872, we are a brewery in Mita Area of Oyama City and one of the best Ginjo breweries in Japan. We have brewed sake with selected quality ingredients to represent the history of region and the terroir.



Hououbiden



14 **Japanese Sake**

Sanpuku Shuzo Co., Ltd.

87 Minamikobayashi, Oyama City, Tochigi 323-0057, Japan
【TEL】+81-285-38-0003

We have brewed acceptable sake appreciated in casual gatherings. We offer high-quality yet reasonably-priced sake which will be loved by our customers for a long time.



Hageoyaji no Kakushizake

15 **Japanese Sake/Liqueur**

Sugita Shuzo Co., Ltd.

237 kamizumi, Oyama City, Tochigi 323-0056, Japan
【TEL】+81-285-38-0005
【Web】<http://sugitasyuzou.co.jp>

Our sake is brewed with subsoil water from Nikko Mountains by a Nambu Toji master brewer in the Fune pressing method. We are not a large brewery. However, we work hard according to our brewing motto, "go to any expense".



Yuto Masamune



16 **Japanese Sake/Shochu/Liqueur/Spirits/Whisky**

Nishibori Shuzo Co., Ltd.

1452 Awanomiya, Oyama City, Tochigi 329-0201, Japan
【TEL】+81-285-45-0035
【Web】<https://nishiborisyzou.com/en/>

Founded in 1872, our brewery building in Oyama City is designated as a tangible cultural property of Japan. Our representative brand, Mongai-fushutu is brewed with local ingredients to be locally consumed. Over 90% of the production is consumed in Tochigi.



Mongai-fushutsu



17 **Japanese Sake**

Wakakoma Shuzo Co., Ltd.

169-1 Kogusuri, Oyama City, Tochigi 323-0008, Japan
【Web】+81-285-37-0429

Founded in 1860, we brew fruity and juicy sake to make people say "Good" right after the first sip.



Wakakoma

18 **Japanese Sake**

Tsujizenbe Shoten Co., Ltd.

1041-1 Tamachi, Moka City, Tochigi 321-4325, Japan
【TEL】+81-285-82-2059

Founded in 1754, with our brewery's slogan "handmade taste achieved only by a small brewery", we brew clear and crisp sake to pair perfectly with meals by bringing out the taste of sake rice and making the most of advantages of soft water.



Sakuragawa

List of Alcohol Beverage Manufactures in Tochigi (Japanese Sake, Shochu, etc.)

19 Japanese Sake/Liqueur

Kikunosato Shuzo K.K.

302-2 Katafuta, Ohtawara City,
Tochigi 324-0414, Japan
【TEL】+81-287-98-3477
【Web】<https://daina-sake.net>

Founded in 1866, we are a brewery in a rustic countryside in the southern end of Nasu Kogen. We consider that rice farming is essential for sake brewing and try to develop ultimate drink to go with meals.



Daina



20 Japanese Sake/Shochu/Liqueur/Mead

Tentaka Shuzo Co., Ltd.

2166 Hiruhata, Ohtawara City,
Tochigi 324-0411, Japan
【TEL】+81-287-98-2107
【Web】<https://www.tentaka.co.jp/en/>

At our company, we grow organic rice and make organic sake, certified in Japan, the US, and Europe, along with mead, the world's oldest drink. Both are well-loved, both here and abroad.



Tentaka



21 Japanese Sake

Hirayama Shuzoten Co., Ltd.

1136 Handa, Ohtawara City,
Tochigi 324-0002, Japan
【TEL】+81-287-23-1331

We started brewing in 1871. As our Fujinomori tastes smooth and has perfectly balanced sweetness and sourness which don't reject any food, it becomes a popular sake of Nasunogahara. Have a cup of Fujinomori tonight!



Fujinomori



22 Japanese Sake

Watanabe Shuzo Co., Ltd.

797-1 Susagi, Ohtawara City,
Tochigi 324-0212, Japan
【TEL】+81-287-57-0107
【Web】<https://www.kyokuko.net/?lang=en>

Located in Kurobane Area of Ohtawara City between Mt. Nasu and Mt. Yamizo, we exercise community-based sake brewing in a place surrounded by nature. You must taste it.



Kyokuko



23 Japanese Sake/Liqueur

Tomikawa Shuzoten Co., Ltd.

998 Otsuki, Yaita City,
Tochigi 329-1575, Japan
【TEL】+81-287-48-1510
【Web】<http://www.kubun.jp>

We regard local sake as its local culture and are committed to sake brewing. We choose processing methods which will make the most of properties of material and safe production process and make an effort to pass down the local traditions and culture.



Chuai



24 Japanese Sake

Morito Shuzo Co., Ltd.

645 Higashiizumi, Yaita City,
Tochigi 329-2512, Japan
【TEL】+81-287-43-0411
【Web】<https://morito-brewery.com>

We have kept our tradition of "Good Sake" and "Tasty Sake" for five generations since the establishment in 1874 and recently are engaged in unique product development to meet customers' needs.



Juichimasamune



25 Japanese Sake

Senkin inc.

106 Baba, Sakura City,
Tochigi 329-1321, Japan
【TEL】+81-28-681-0011
【Web】<http://senkin.co.jp>

Taking a traditional yet innovative manufacturing method as our point of origin, we brew sake in the super ancient brewing method without adding yeast, which was conducted in the Edo Period while utilizing the latest technology.



Senkin



26 Japanese Sake / Shochu / Wine / Liqueur, etc.

Shimazaki Shuzo Co., Ltd.

1-11-18 Chuoh,
Nasukarasuyama City,
Tochigi 321-0621, Japan
【TEL】+81-287-83-1221
【Web】<http://azumarikishi.co.jp>

We take on a challenge to creation of new taste of Japanese sake making use of extraordinary and blessed natural storage environment, our cave to mature sake.



Azumarikishi



27 Japanese Sake / Spirits Whisky

Tonoike Shuzouten Co., Ltd.

333-1 Hanawa,
Mashiko-machi, Haga-gun,
Tochigi 321-4216, Japan
【TEL】+81-285-72-0001
【Web】<https://tonoike.jp>

We're all about making delicious sake that not only smells great but also goes perfectly with food, focusing on "handcrafted, all-out brewing." We've won the gold prize at the New Annual Japan Sake Awards, for 10 consecutive years.



Sanran



28 Japanese Sake

Sohomare Sake Brewery Co., Ltd

539 Kamine, Ichikai-machi,
Haga-gun, Tochigi 321-3424, Japan
【TEL】+81-285-68-1141
【Web】<http://sohomare.co.jp>

Sohomare is a local sake created by blessings of nature and craftspeople. It has been awarded the gold prize of the New Annual Japan Sake Awards for 9 consecutive years (as of September 2019). Taste our refined sake brewed with Kimoto starter culture.



Sohomare



29 Japanese Sake

Kojima Syuzoten Limited Partnership

1185 Kazami, Shioya-machi,
Shioya-gun, Tochigi 329-2336, Japan
【TEL】+81-287-46-0903

We are the smallest sake brewery in Tochigi. The entire brewing is manually operated. Lightly fragrant "Kannabi no Sato (limited distribution)" tastes light and is suitable to drink with meals.



Kannabi no Sato



30 Japanese Sake / Liqueur

Matsui Breweries Co., Ltd.

3683 Funya, Shioya-machi,
Shioya-gun, Tochigi 329-2441, Japan
【TEL】+81-287-47-0008
【Web】<https://www.matsunokotobuki.jp>

Our recommendation, Matsunokotobuki which is brewed by a Shimotsuke Toji Master Brewer with the softest water in Tochigi sourced from the mountain behind our brewery tastes very mild and clear. It was awarded a number of prizes including the gold prize of the New Annual Japan Sake Awards and the IWC gold.



Matsuno kotobuki



31 Japanese Sake/Shochu/Liqueur

Shiraso Sake Brewery Co., Ltd.

715-2 Ogawa, Nakagawa-machi,
Nasu-gun, Tochigi 324-0501, Japan
【TEL】+81-287-96-2015

We are committed to real local sake brewing at the hand of local brewery workers with local farm produce including rice and barley. We also proactively use strawberry yeast developed with Tochigi local strawberry and flower yeast. We are the only one distillery of authentic shochu (sweet potato, barley and buckwheat) in Tochigi.



Tochiakane



32 Beer

BLUE MAGIC /Utsunomiya Brewery Ltd.

3-8 Ikegami-cho,
Utsunomiya City, Tochigi
320-0801, Japan
【TEL】+81-28-307-0971
【Web】<http://www.bluemagic-brew.com>

We brew original flavored beers like ones made with local farm produce grown in Tochigi's fertile land in an innovative style contrary to traditional beers.



NATURAL MAGIC



33 Beer

TOCHIGI MICRO BREWERY

1-5-12 Higashi-hanawada,
Utsunomiya City, Tochigi
320-0021, Japan
【TEL】+81-28-622-1314
【Web】<http://www.beatdub.jp/microb>

We brew a variety of craft beers with local farm produce of Tochigi. Freshly made limited beers are served in our brewery. Enjoy the world of beers which you have never seen.



Tochigi Premium Light



34 Beer

Michi-no-eki Utsunomiya Romantic Village Brewery / Farmers Forest Co., Ltd.

254 Hei, Nissato-machi, Utsunomiya City,
Tochigi 321-2118, Japan
【TEL】+81-28-665-8800
【Web】<http://www.romanticmura.com>

Tochigi is one of the largest producers of barley for beer brewing in Japan. Mugitaro packed with the taste of barley is a pilsner beer made with malt produced in Tochigi. We promote our region through our beers.



Mugitaro



35 Beer

SPiCA kunst BiER

150-1-2 Miyukicho,
Utsunomiya City, Tochigi
321-0984, Japan
【TEL】+81-28-680-7753
【Web】<https://spicakunstbier.shop>

SPiCA kunst BiER carefully brews its beers using malts from the UK and Germany. Don't miss its award-winning "kunst Alt," which earned a bronze medal at the Japan Great Beer Awards 2024, and "kunst Rote SORACHI (red ale)".



kunst Pils



36 Beer

Abuden Brewing / Abuden Miso Ltd.

5-27 Kauemoncho, Tochigi City,
Tochigi 328-0072, Japan
【TEL】+81-282-22-3251
【Web】https://www.instagram.com/abuden_official/

Enjoy craft beers brewed by a historic miso shop founded in 1781. We offer two signature brews made with Tochigi-grown Nijo barley, each with a subtle hint of our homemade miso, along with a limited-edition beer.



Kuranomachi Lager



List of Alcohol Beverage Manufactures in Tochigi (Japanese Sake, Shochu, etc.)

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Beer

Nikko Brewing / Sanbonmatsu Chaya Co., Ltd.

1564-4 Kiwadashima, Nikko City,
Tochigi 321-2345, Japan
【TEL】+81-288-25-3631
【Web】https://nikko-monkeys.beer

The Nikko Monkeys Premium Lager is brewed partly with natural water of Okunikko and gives rich mouthfeel. Enjoy the taste of well-balanced sweetness of barley, aroma, rich mouthfeel and light bitterness of Saaz hop.



THE NIKKO MONKEYS
PREMIUM LAGER



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Beer

murmur / murmur Co., Ltd.

1013 Kamihatsuishi-machi, Nikko City,
Tochigi 321-1401, Japan
【Web】https://www.facebook.com/murmurbiru



Pale Ale



We serve our freshly brewed beers at the bar counter open next to our factory near the world heritage sites of Nikko. Please pop in!

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Beer

Ushitora Brewery / Ushitora Co., Ltd.

142-3 Sasahara, Shimotsuke City,
Tochigi 329-0402, Japan
【TEL】+81-285-39-7300
【Web】https://www.facebook.com/ushitorabrewery



Otona no
Can Beer



We take advantage of small operation to brew a variety of unique beers with local farm produce of Tochigi, etc. We are committed to beer brewing to make you satisfied.

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Beer

808 Brewery

2119-2 Higashinoda, Oyama City, Tochigi 323-0817, Japan
【TEL】+81-70-8427-8012
【Web】https://808brewery.jp



808IPA



We brew beer using locally sourced ingredients in Oyama - supporting local farmers, sharing the brews we love, and inviting everyone to enjoy the craft beer experience.

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Beer

ISHII Brewery

1177-10 Tonyacho, Ashikaga City, Tochigi 326-0333, Japan
【TEL】+81-50-1292-4050
【Web】https://ishiiibrew.com



ORI HIME
Pale Ale



We're a brewery based in Ashikaga City, founded in August 2022. Our craft beers are brewed using authentic techniques we learned in the US and the UK - the homes of ale. Taste the difference!

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Beer

Nasu Kogen Beer Co., Ltd.

3986 Takakuko Nasu-machi,
Nasu-gun, Tochigi 325-0001, Japan
【TEL】+81-287-62-8958
【Web】http://nasukohgenbeer.co.jp



Nasu Kogen Beer
Ai



This unfiltered beer is brewed with pure melted snow water in Miyama, Nasu and selected materials, and love from Nasu.

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Beer

Nasu de Suna / Nasu Boulder Project

184-7 Shionosaki,
Nasushiobara City, Tochigi
329-3122, Japan
【TEL】+81-287-73-8588
【Web】https://nasu-boulder.co.jp

As the first beer brewery in Nasushiobara City, we're proud to have earned numerous awards in beer competitions. Brewed with pure water from the Nasu Mountain Range, our craft beer offers a refreshing and enjoyable taste.



NASU de SUNA
Pale Ale



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Wine

Hinoe Winery

1195-1 Nissatomachihei,
Utsunomiya City, Tochigi
321-2118, Japan
【TEL】+81-90-7176-7533
【Web】https://www.hinoewinery.com

Our winery is nestled near a peaceful woodland, just a short distance from downtown Utsunomiya. Embracing a harmonious relationship with nature, we produce wines. Enjoy our truly fruity, light-bodied red wine.



Hinoe Merlot
2023



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Wine

COCO FARM & WINERY LLC

611 Tajima-cho, Ashikaga City,
Tochigi 326-0061, Japan
【TEL】+81-284-42-1194
【Web】https://cocowine.com

Established in 1950s, our winery in the bottom of vineyard makes wines with Japanese grapes and wild yeast. Enjoy our winery tour, tasting session and lunch at the cafe!



Kita no Novo



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Wine

Cfa Backyard Winery / Marukyo Co., Ltd.

607-1 Shimada-cho, Ashikaga City,
Tochigi 326-0337, Japan
【TEL】+81-284-72-4047
【Web】http://winemaker.jp

Shifting from domestically produced wines to Japanese wines is our mission; and we make wines, enjoy wines and communicate about the new horizon discovered through our experience from our hometown Ashikaga.



Opening Act Koshu



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Wine

Kanuma Satoyama Winery / Ugajin Ryokuhan Co., Ltd.

273 Shimonarabu-machi,
Kanuma City, Tochigi 322-0523, Japan
【TEL】+81-289-75-3266
【Web】http://www.bc9.jp/~ryokuhan

This Japanese wine is made with ripe grapes from our own vineyard. We also care about grape cultivation to produce aromatic full-bodied wines.



Kanuma Satoyama Wine
Satoyama no Kagayaki



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Wine

NASU WINE Watanabe Vineyard Brewing

1-9-8 Kyokonsha, Nasushiobara City,
Tochigi 325-0027, Japan
【TEL】+81-287-62-0548
【Web】http://nasuwine.com

We grow grapes with our tradition and technology developed with a long history for our wine making. We pursue the perfect taste by making use of French winemaking technology and taking advantage of the uniqueness of our location, Nasu.



NASU WINE Red



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Wine

Ateus Co., Ltd.

1854-1 Aida, Motegi-machi,
Haga-gun, Tochigi 321-3535, Japan
【TEL】+81-285-63-0140
【Web】https://www.ateuswine.com

Ateus Wine also produces original wine on demand from or with juice brought by customers in addition to sales of our winery made wines. Why don't you design and discover the new way to enjoy wines?



Sol



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Wine

Nasu 661 Wine Hills/ Royal Berries Farm LLC

Mrs. Posie's 4514-5 Takakuhei
Nasu-machi, Nasu-gun,
Tochigi 325-0302, Japan
【TEL】+81-287-74-6617
【Web】https://www.661st.com/
royalberryfarm/#royal

This is an authentic blueberry wine. We squeezed blueberries harvested in our own farm in Nasu and fermented the juice to make this wine. This product is a part of the project of Nasu Town Doburoku and Wine Special District certified as one of the Special Districts for Structural Reform.



Blueberry Wine
MIZUKI



51

Whiskey / Craft gin

Stork Valley Distillery

4-1-53 Hitotonoya, Oyama City,
Tochigi 323-0034, Japan
【TEL】+81-285-22-0006
【Web】https://www.stork-valley-
distillery.com

Premium, high-quality gin from Oyama City - winner of a silver medal at the San Francisco World Spirits Competition 2024 (SWSC 2024). Our upcoming whiskey, currently aging in specially made barrels using Tochigi wood, is set to be released in January 2027.



STORK VALLEY JAPAN
PREMIUM GIN



52

Liqueur

Tochigi Liqueur Co., Ltd.

KRB 9-11 Futaara-machi, Utsunomiya City,
Tochigi 320-0804, Japan
【TEL】+81-28-612-4300
【HP】https://www.tochigi-liqueur.com/

This coloring-free handmade liqueur using strawberry and herbs are manufactured in a small factory in the middle of town. Find your favorite flavor among a wide variety of choices. You will surely fall in love with your choice. Awarded the silver prize of ISC2019.



The Orchestra
on the Night Train



53

Whiskey

THE NIKKA WHISKY DISTILLING Co., LTD. Tochigi Factory

1765 Saotome, Sakura City,
Tochigi 329-1414, Japan
【TEL】+81-28-686-3741
【HP】https://www.nikka.com

Our company was founded by Masataka Taketsuru who is called the father of Japanese whisky. A number of whiskey barrels rest in our storage base, Tochigi Factory today.



SUPER NIKKA



54

Canned Shochu Highball

ASEED BREW CO., LTD. Utsunomiya Beverage factory

561 Shimo-ishibashi, Shimotsuke City,
Tochigi 329-0512, Japan
【TEL】+81-285-53-1197
【HP】http://aseedbrew.com

We manufacture our products focusing on use of juice freshly squeezed from perfectly ripe fruits. Enjoy superb taste packed with sweetness and sourness directly extracted from fruits.



ASTER



Map of Alcohol Beverage Manufacturers in Tochigi

This is the map of alcohol beverage manufacturers introduced in this book.

*Contact a manufacture and make an appointment to visit.
(Some manufacturers have their own visiting rules.)

Japanese Sake, Shochu etc.

01 Inoue Seikichi Co., Ltd.

1901-1 Shirasawa-cho, Utsunomiya City, Tochigi 329-1102, Japan
TEL +81-28-673-2350

02 Utsunomiya Shuzo Co.,Ltd.

11 Yoshii Shuzo 248 Yanagida-machi, Utsunomiya City, Tochigi 321-0902, Japan
TEL +81-28-661-0880

03 Toraya Honten Co., Ltd.

4-12 Hon-cho, Utsunomiya City, Tochigi 320-0033, Japan
TEL +81-28-622-8223

04 Kobayashi Jyozo Co., Ltd.

SMALL FOREST BREWING
393-1 Kamikazuo, Kanuma-shi, Tochigi 322-0423, Japan
TEL +81-289-62-3072

05 linumameijyou Co., Ltd.

850 Moto, Nishikata-machi, Tochigi 322-0604, Japan
TEL +81-282-92-2005

06 Ohira Shuzo Co., Ltd.

747 Shimominagawa, Ohira-machi, Tochigi City, Tochigi 329-4406, Japan
TEL +81-282-43-2099

07 Sagara Shuzo Co., Ltd.

3624 Shizuka, Iwafune-machi, Tochigi City, Tochigi 329-4307, Japan
TEL +81-282-55-2013

08 Hokkan Shuzo Co., Ltd.

480 Tamura-machi, Tochigi City, Tochigi 328-0004, Japan
TEL +81-282-27-9570

09 Daiichi Shuzo Co.,Ltd.

488 Tajima-cho, Sano City, Tochigi 327-0031, Japan
TEL +81-283-22-0001

10 Yoshii Shuzo

2445 Kanayashimo-cho, Sano City, Tochigi 327-0025, Japan
TEL +81-283-22-0300

11 Katayama Shuzo Co., Ltd.

146-2 Segawa, Nikko City, Tochigi 321-1263 Japan
TEL +81-288-21-0039

12 Watanabe Sahei Shoten Co., Ltd.

450 Imaichi, Nikko City, Tochigi 321-1261 Japan
TEL +81-288-21-0007

13 Kobayashi Shuzo Co.,Ltd

743-1 Sotsujima, Oyama-shi, Tochigi 323-0061, Japan
TEL +81-285-37-0005

14 Sanpuku Shuzo Co.,Ltd.

87 Minamikobayashi, Oyama City, Tochigi 323-0057, Japan
TEL +81-285-38-0003

15 Sugita Shuzo Co., Ltd.

237 kamiizumi, Oyama City, Tochigi 323-0056, Japan
TEL +81-285-38-0005

16 Nishibori Shuzo Co., Ltd

1452 Awanomiya, Oyama City, Tochigi 329-0201, Japan
TEL +81-285-45-0035

17 Wakakoma Shuzo Co.,Ltd.

169-1 Kogusuri, Oyama City, Tochigi 323-0008, Japan
TEL +81-285-37-0429

18 Tsujizenbe Shoten Co., Ltd.

1041-1 Tamachi, Moka City, Tochigi 321-4325, Japan
TEL +81-285-82-2059

19 Kikunosato Shuzo K.K.

302-2 Katafuta, Ohtawara City, Tochigi 324-0414, Japan
TEL +81-287-98-3477

20 Tentaka Shuzo Co., Ltd.

2166 Hiruhata, Ohtawara City, Tochigi 324-0411, Japan
TEL +81-287-98-2107

21 Hirayama Shuzoten Co., Ltd.

1136 Handa, Ohtawara City, Tochigi 324-0002, Japan
TEL +81-287-23-1331

22 Watanabe Shuzo Co., Ltd.

797-1 Susagi, Ohtawara City, Tochigi 324-0212, Japan
TEL +81-287-57-0107

23 Tomikawa Shuzoten Co., Ltd.

998 Otsuki, Yaita City, Tochigi 329-1575, Japan
TEL +81-287-48-1510

24 Morito Shuzo Co., Ltd.

645 Higashiizumi, Yaita City, Tochigi 329-2512, Japan
TEL +81-287-43-0411

25 Senkin inc.

106 Baba, Sakura City, Tochigi 329-1321, Japan
TEL +81-28-681-0011

26 Shimazaki Shuzo Co., Ltd.

1-11-18 Chuo, Nasukarasuyama City, Tochigi 321-0621, Japan
TEL +81-287-83-1221

27 Tonoike Shuzouten Co., Ltd.

333-1 Hanawa, Mashiko-machi, Haga-gun, Tochigi 321-4216, Japan
TEL +81-285-72-0001

28 Sohomare Sake Brewery Co., Ltd.

539 Kamine, Ichikai-machi, Haga-gun, Tochigi 321-3424, Japan
TEL +81-285-68-1141

29 Kojima Syuzoten Limited Partnership

1185 Kazami, Shioya-machi, Shioya-gun, Tochigi 329-2336, Japan
TEL +81-287-46-0903

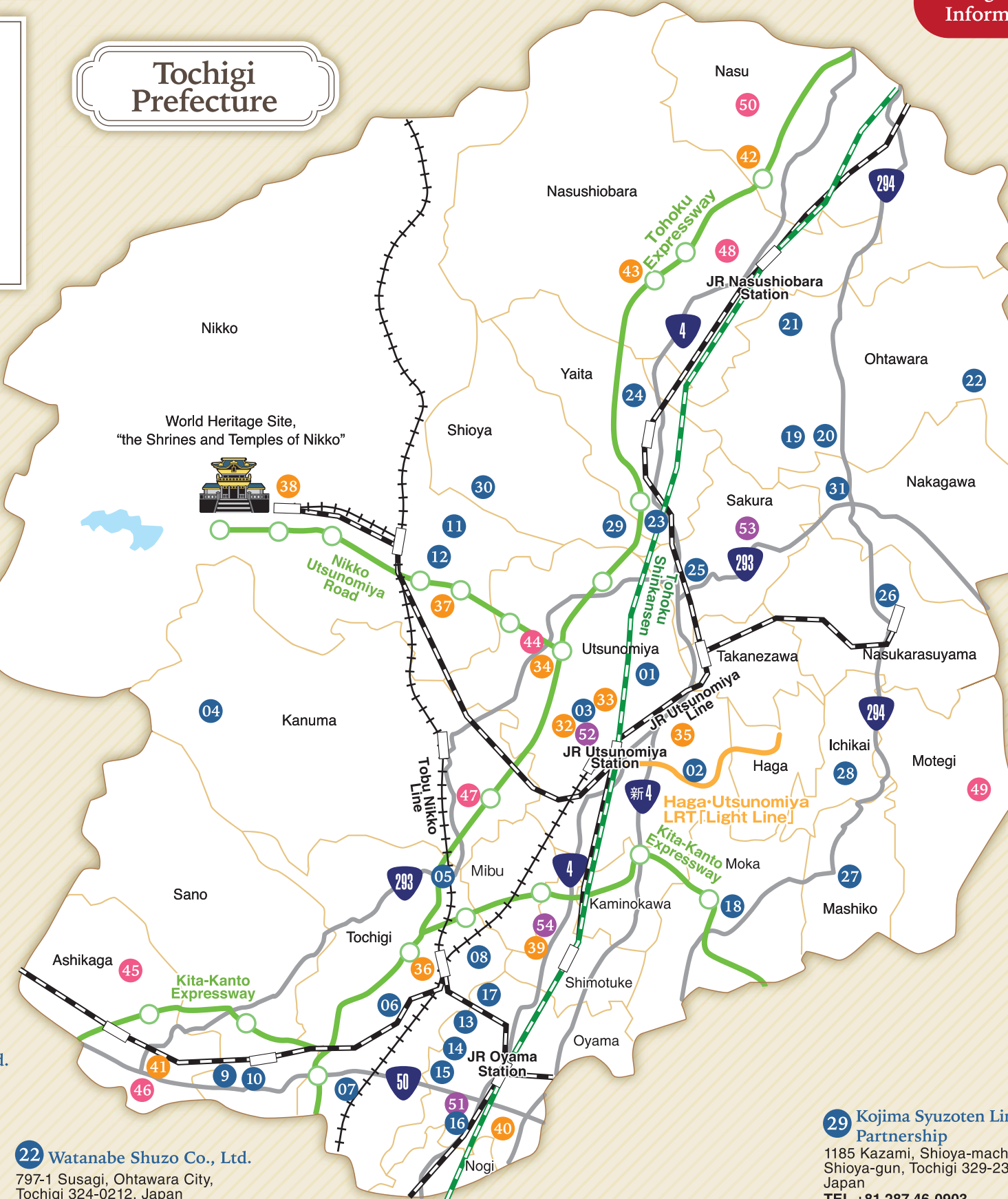
30 Matsui Breweries Co., Ltd.

3683 Funyu, Shioya-machi, Shioya-gun, Tochigi 329-2441, Japan
TEL +81-287-47-0008

31 Shiraso Sake Brewery Co., Ltd.

715-2 Ogawa, Nakagawa-machi, Nasu-gun, Tochigi 324-0501, Japan
TEL +81-287-96-2015

Tochigi Prefecture



Tochigi Travel Information

Official Tourism and Travel Website of Tochigi Prefecture

「Tochigi Tabinet」

Operated by: Tochigi Prefecture Tourism & Local Products Association
(Public Interest Incorporated Association)



Beer

32 BLUE MAGIC / Utsunomiya Brewery Ltd.

3-8 Ikegami-cho, Utsunomiya City, Tochigi 320-0801, Japan
TEL +81-28-307-0971

33 TOCHIGI MICRO BREWERY

1-5-12 Higashi-hanawada, Utsunomiya City, Tochigi 320-0021, Japan
TEL +81-28-622-1314

34 Michi-no-eki Utsunomiya

Romantic Village Brewery / Farmers Forest Co.,Ltd
254 Hei, Niisato-machi, Utsunomiya-shi, Tochigi 321-2118, Japan
TEL +81-28-665-8800

35 SPiCA kunst BiER

150-1-2 Miyukicho, Utsunomiya-shi, Tochigi 321-0984, Japan
TEL +81-28-680-7753

36 Abuden Brewing / Abuden Miso co.,Ltd

5-27 Kayemoncho, Tochigi-shi, Tochigi 328-0072, Japan
TEL +81-282-22-3251

37 Nikko Brewing / Sanbonmatsu Chaya Co., Ltd.

1564-4 Kiwadashima, Nikko City, Tochigi 321-2345, Japan
TEL +81-288-25-3631

38 murmur / murmur Co., Ltd.

1013 Kamihatsuishi-machi, Nikko City, Tochigi 321-1401, Japan

39 Ushitora Brewery / Ushitora Co., Ltd.

142-3 Sasahara, Shimotsuke City, Tochigi 329-0402, Japan
TEL +81-285-39-7300

40 808 BREWERY

2119-2 Higashinoda, Oyama-shi, Tochigi 323-0817, Japan
TEL +81-70-8427-8012

41 ISHII BREWING

1177-10 Tonyamachi, Ashikaga-shi, Tochigi 326-0333, Japan
TEL +81-50-1292-4050

42 Nasu Kogen Beer Co., Ltd.

3986 Takakuko Nasu-machi, Nasu-gun, Tochigi 325-0001, Japan
TEL +81-287-62-8958

NASU GARDEN BREWERY 43 NASU de SUNA / NASU BOULDER PROJECT

2-17-8 Kutsukake, Nasushiobara-shi, Tochigi 329-3133, Japan
TEL +81-287-73-8588

Wine

44 Hinoe Winery

1195-1 Hei, Niisato-machi, Utsunomiya-shi, Tochigi 321-2118, Japan
TEL +81-90-7176-7533

45 COCO FARM & WINERY LLC

611 Tajima-cho, Ashikaga City, Tochigi 326-0061, Japan
TEL +81-284-42-1194

46 Cfa Backyard Winery / Marukyo Co., Ltd.

607-1 Shimada-cho, Ashikaga City, Tochigi 326-0337, Japan
TEL +81-284-72-4047

47 Kanuma Satoyama Winery /Ugajin Ryokuhan Co., Ltd.

273 Shimonarabu-machi, Kanuma City, Tochigi 322-0523, Japan
TEL +81-289-75-3266

48 NASU WINE Watanabe Vineyard Brewing

1-9-8 Kyokonsha, Nasushiobara City, Tochigi 325-0027, Japan
TEL +81-287-62-0548

49 Ateus Co.,Ltd.

1854-1 Aida, Motegi-machi, Haga-gun, Tochigi 321-3535, Japan
TEL +81-285-63-0140

50 Nasu 661 Wine Hills / Royal Berries Farm LLC

4515-13 Takaku hei, Nasu-machi, Nasu-gun, Tochigi 325-0302, Japan
TEL +81-287-73-0661

Other

51 STORK VALLEY DISTILLERY

4-1-53 Hiwatashiya, Oyama-shi, Tochigi 323-0034, Japan
TEL +81-285-22-0006

52 Tochigi Liqueur Co., Ltd.

KRB 9-11 Futaara-machi, Utsunomiya City, Tochigi 320-0804, Japan
TEL +81-28-612-4300

53 THE NIKKA WHISKY DISTILLING Co., LTD.

1765 Saotome, Sakura City, Tochigi 329-1414, Japan
TEL +81-28-686-3741

Aisawa Shuzo Co.,Ltd. 54 Utsunomiya Beverage factory

561 Shimo-ishibashi, Shimotsuke City, Tochigi 329-0512, Japan
TEL +81-285-53-1197